



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3700-C-05

Job Sheet 173918



Part No: RBE350A94-3700-C-05

Job Qty: 20 ea

Part Name: Bottom



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/8/18

Job Tracking No:

Due Date: 7/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Machining-3		J.C.L.
110	Bandsaw	20 pcs	7/30/18	7/30/18	0.00	2.00	Bandsaw1		J.C.L.
120	Mori Seiki	20 pcs	7/30/18	7/30/18	0.00	10.00	MORI NV5000-1		J.C.L.
130	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-2		J.C.L. 18-11-05
140	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC8 Machining-3		A.P. 18-11-05
150	Outsource	20 pcs	7/30/18	7/30/18			ATG001-VC	10	18-11-06
160	Packaging	20 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-2		NOV 08 2018
170	QC	20 pcs	7/30/18	7/30/18	0.00	0.00	QC6		38
180	Packaging	20 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3		NOV 08 2018
190	QC21-SA	20 Ea	7/30/18	7/30/18	0.00	0.00	QC21		NOV 12 2018

Part Op 110 - Cut blanks to 1.30"

Descriptions: 120 - 1-Machine as per folio FB776 FOLIO REV: _____ DWG REV: _____ 2-Debur
150 - Issue P/O to ATG : PO 041677 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-05 Rev. 6 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X02.000	6061-T6 Bar .750 X 2.00	2.0600 ft (.103 ea)	90-Start up Operation	5005142 P1138152.80

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X02.000	2	3	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Specifications could not be found.

Plex 7/23/18 1:06 PM dart.logan.david

Container No: S124709



Part: RBE350A94-3700-C-05

Job No: 173918

Serial No/Batch: S124709

Revision: 6

Inspector:

Exp Date:

Instructions:

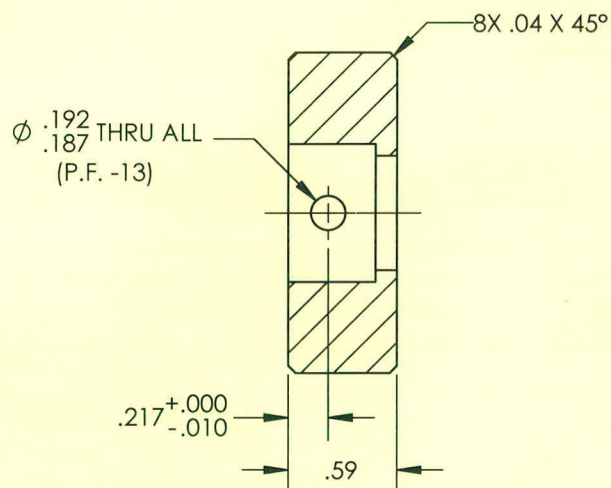
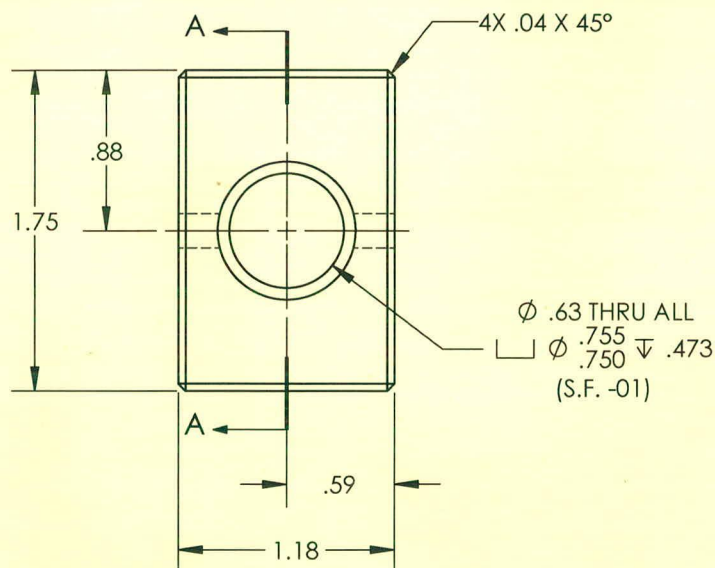
Date: 11/05/18

200

1850
1850

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	15-0213	-05 CH'D HOLE WAS Ø5.1 mm IS Ø.192 - .187.	5/14/2015	RJC	JAG
6	16-0286	-05 CH'D DIM WAS Ø.625 THRU ALL $\perp$ Ø.750 ∇ .473 S.F. -01 IS Ø.63 THRU ALL $\perp$ Ø.755/.750 ∇ .473 (S.F. -01), WAS Ø.192/.187 THRU ALL IS Ø.192/.187 THRU ALL (P.F. -13), WAS .217 IS .217 +.000/-.010.	2/28/2017	RJC	SM



SECTION A-A



(-05)

BOTTOM

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-05	REV 6
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
FINISH RED ANODIZE	.XX $\pm$.01 ANGLES $\pm$ 5°
SPEC MIL-A-8625F, TYPE II, CLASS II	.X $\pm$.1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EUROCOPTER AS350/355
SCALE 1:1	DATE 8/21/2012 SHEET 5 OF 7

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA-Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER :							



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041617**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041617
PO Date: 11/6/18
Due Date: 11/23/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173918	RBE350A94-3700-C-05	Bottom -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700- C-05 Rev. 6 -Certificate of Conformity is required	Firmed	-	11/9/18	20 pcs	0 pcs	20 pcs	\$8.85/pcs	\$177.00

20 x

NOV 08 2018

[Signature]

JAS
38
9-89

Line Item Note ** NEED ASAP **

[Signature]

Plex 11/8/18 3:11 PM dart.tsimiklis.chrisoula



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041617**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	R185746	RBT400214-1	Frame Weld Mount -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	11/23/18	4 pcs	0 pcs	4 pcs	\$8.85/pcs	\$35.40
Line Item Note * Only need this back by Nov. 23 ** 4 X NOV 08 2018											
3	173516	RBT400229-03	Right Side -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	11/23/18	10 pcs	0 pcs	10 pcs	\$8.85/pcs	\$88.50
Grand Total:											\$300.90

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/8/18 3:11 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916448

Date: 07-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
	ATG Delivery

Quantity	Description
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.
✓ 20 ea	Part: RBE350A94-3700-C-05 ✓ Rev: 6 Bottom Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). V/ater Sealant Job: 24042 PO: PO041617 ✓ Line: 1
✓ 4 each	Part: RBT400214-1 ✓ Rev: 7 Frame Weld Mount Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant, .0004-.0010" (.4 - 1 mils). Job: 24043 PO: PO041617 ✓ Line: 2
✓ 10 ea	Part: RBT400229-03 ✓ Rev: 2 Right Side Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Seal, .0004-.0010" (.4 - 1 mils) Job: 24044 PO: PO041617 ✓ Line: 3

CERTIFICATE OF CONFORMANCE

A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.

Date: 7/11/18

Certified Signature: [Signature]

Receiver Signature: _____

A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.

Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.

Made in Canada.

